

## **Glue & Screw Installation Guidelines:**

- 1. Assemble T-Top and “dry fit” to the proper location around your console**
  - a. It helps to use a pencil or marker to trace each mounting location including where the hole will be drilled into your deck.**
- 2. Clean the area where the four feet will be mounted to the boat & slightly scuff with fine grit sandpaper.**
- 3. Drill your three Pilot holes for each mounting location. Make sure you do not drill completely through the deck of your boat. These pilot holes will serve as a well for the two-part epoxy. Holes should be drilled using a 7/32 drill bit.**
- 4. Once all pilot holes are drilled mix your two part epoxy.**
- 5. Fill all pilot holes with epoxy.**
  - a. It also helps to coat your screws with epoxy as well.**
- 6. Apply 5200 adhesive to the deck of your boat inside your marked mounting locations.**
- 7. Move your T-Top into place.**
- 8. Drill the provided #14 1 ¼” self-tapping screws through your epoxy filled pilot holes.**
  - a. You should be aware of any lines running underneath your deck when drilling.**
- 9. Once all you are done screwing the top to the boat use a rag to clean any 5200 that may have squeezed out around the shoes.**

DRILL A LARGER THAN NORMAL PILOT HOLE FOR THE #14 SCREWS, 3/16" OR 7/32". MARK YOUR DRILL BIT OR USE A STOP TO ALLOW THE HOLE TO BE DRILLED NEARLY TO THE UNDERSIDE OF THE DECK, BUT NOT ALL THE WAY THROUGH. FILL THE HOLE WITH THE 2 PART EPOXY RESIN (IF YOU HAVE DRILLED ALL THE WAY THRU, THE RESIN WILL JUST RUN OUT, TRY PLUGGING THE BOTTOM OF THE HOLE WITH A 'BALL' OF TAPE). DRIVE THE SCREWS WHILE THE EPOXY IS WET. USE THE 3M 5200 ADHESIVE UNDER THE BASE OF THE LEG. AFTER THE INSTALLATION, ALLOW TIME FOR EVERYTHING TO CURE. IT IS EXTREMELY IMPORTANT THAT ALL SURFACES BE CLEAN AND DRY.

GLUE AND SCREW DETAIL

